

MITER 5000 - Conversion Addendum

IMPORTANT - PLEASE READ BEFORE ASSEMBLY

Your new Miter 5000 is factory configured for use on the left side of your blade. This configuration works well with right hand blade tilt table saws. If you have a right tilt table saw proceed directly to the instructions in the included owner's manual. If you have a left hand blade tilt table saw, the Miter 5000 can be converted for use on the right side of the blade. Just follow the instructions below.

1) Remove the hex bolt and the $\frac{1}{4} \times \frac{3}{4}$ pivot shoulder bolt and washers that secure the protractor head to the miter sled and lift the protractor top and bottom plates off. (Retain the $\frac{1}{2}$ " o.d. steel washer located in the recess on the sled base for reassembly.) See Fig. 1.

2) Remove the (4) Phillips flat head screws that secure the Miter 5000 mounting plate assembly to the sled base. Now reattach the mounting plate assembly into the recess located on left side of the sled base. See Fig. 2. Place the $\frac{1}{2}$ " o.d. steel washer in the recessed hole on the Miter 5000 sled base as shown.

3) Now replace the protractor top and bottom plates and reinstall the $\frac{1}{4} \times \frac{3}{4}$ pivot shoulder bolt and washer. See Fig. 3.

4) You can now continue using the instructions in the owner's manual. Just remember that you are setting up the unit for use on the right side of the blade. During assembly, when the owner's manual makes reference to the *right* miter slot, instead perform the assembly instruction in the *left* miter slot. Conversely, when the owner's manual calls for the *left* miter slot, perform the assembly instruction in the *right* miter slot. Refer to Fig. 4 to maintain proper orientation during assembly.

TELESCOPING FENCE CONVERSION

If you are converting your Miter 5000 for use on the right side of the blade, you will need to place the 4" fence section at the right end of the longer fence. If your fence does not already have a mounting hole at the right end, drill a $\frac{17}{64}$ " dia. hole as shown in Fig. 5. The hole should be centered on the groove located on the fence extrusion.

Replace the existing fence scales with the included reverse reading scales. The extender bar scales do not need to be reversed.

